

9567



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		13303	35147/51
2.	Visual Inspection	OK - 6.0 mm	(M. Sumber)	Depth 1030 AD
3.	Pellet Die No.	13865		UT-OK
4.	Hardened by	Lark Finny		Relief-OK
5.	Received by after hardening (Name)	Jaiju		Φ 6.5 3 20 mm
6.	Hardness achieved on 1 st side	49.2 - 49.6 HR	Ⓟ	3 Φ 7.0 10 mm
7.	Hardness achieved on 2 nd side	49.5 - 49.9 HR		County-OK
8.	Ovalty after hardening 1 st side	(0.4) mm		POD - 045 mm
9.	Ovalty after hardening 2 nd side	(0.7) mm		Tapping 120
10.	Outside Diameter	710 mm		Deep - 180 mm
11.	Inside Diameter	600 mm		Tapping 110
12.	Width of die	222 mm		Hols - 12
Inspected By (Sign) & Date		Jaiju 30/11/14		

1.	Finish Fitting size 1 st side	690 7 .12 7 .12 mm
2.	Finish Fitting size 2 nd side	690 4 .12 7 .12 mm
3.	Finish size made by	

Inspected By (Sign) & Date: Jaiju 30/11/14

1. Supplied to (Customer Name): Shree Shyam, Rajasthan

2. Dispatch Date: _____

Reported By (Sign) & Date: Jaiju 30/11/14

Reviewed by (Engineer-CNC):
 Satya
 3/12/14.

Manager-CNC