

9552



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13375 ✓	33140 ✓
2.	Visual Inspection	ok - 3.0 mm (Serial)	Dring - 15062 ✓
3.	Pellet Die No.	12698 ✓	VT-ok
4.	Hardened by	hark permas	Relief-ok
5.	Received by after hardening (Name)	Jayjin	(2-2) 3 13 mm
6.	Hardness achieved on 1 st side	49.3 - 49.5 HR ✓ (A)	Relief 3.5 7 mm ✓
7.	Hardness achieved on 2 nd side	49.2 - 49.4 HR ✓ (A)	Counter-ok
8.	Ovality after hardening 1 st side	(0.3) mm ✓	PCD - 414 mm ✓
9.	Ovality after hardening 2 nd side	(0.2) mm ✓	Tapping M20 ✓
10.	Outside Diameter	500 mm ✓	Deep - 16 mm ✓
11.	Inside Diameter	420 mm ✓	Tapping Ho of ✓
12.	Width of die	108 mm ✓	Holes - 8 ✓
Inspected By (Sign) & Date		Jayjin 28/11/24	
1.	Finish Fitting size 1 st side	495-88 p. au p. or mm Tapper 12° ✓	
2.	Finish Fitting size 2 nd side	495-88 v. au 7 au mm Tapper 12° ✓	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Jayjin 28/11/24	
1.	Supplied to (Customer Name)	Aarav feeds, HR ✓	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Jayj 28/11/24	

Satya
29/11/24
Reviewed by (Engineer-CNC)

Manager-CNC