



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

9607

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		38145
2.	Visual Inspection	B424 ✓ OK - 3.0 mm (SSCW)	Rev Dwg - 15430/M
3.	Pellet Die No.	12509 ✓	07-OK
4.	Hardened by	Lark Finnis	Relief - OK
5.	Received by after hardening (Name)	Junja	(2-3) 3 13 mm
6.	Hardness achieved on 1 st side	501-50-8 HR	Relief 35 7 mm
7.	Hardness achieved on 2 nd side	48-7-501 HR (A)	Count - OK
8.	Ovality after hardening 1 st side	(0-3) mm ✓	RD - 565 mm
9.	Ovality after hardening 2 nd side	(0-4) mm ✓	Tapping H20
10.	Outside Diameter	10 mm ✓	Deep - 18-1 mm
11.	Inside Diameter	520 mm ✓	Tapping H20 of
12.	Width of die	222 mm ✓	Holds 12
Inspected By (Sign) & Date		Ravi Junja 4/12/24	
1.	Finish Fitting size 1 st side	610 ± .04 ± .04 mm ✓	
2.	Finish Fitting size 2 nd side	610 ± .05 ± .05 mm ✓	
3.	Finish size made by		
Inspected By (Sign) & Date		Junja Ravi 4/12/24	
1.	Supplied to (Customer Name)	Om Chavo Biso Feeds, Nepal	
2.	Dispatch Date		
Reported By (Sign) & Date		Ravi 4/12/24	

Sats
5/12/24
Reviewed by (Engineer-CNC)

Manager-CNC