



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

6915

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		9965	55/60
2.	Visual Inspection		OK - 10.0 mm (M.dumb)	Draw Drawing No - 408 Arb
3.	Pellet Die No.		10644	UT-OK
4.	Hardened by		hark kumar	Relief - ok
5.	Received by after hardening (Name)		Jayjun	(3-3) 3 15 mm
6.	Hardness achieved on 1 st side		51.5 - 51.1 HRC	Relief 10.5 3 5 mm
7.	Hardness achieved on 2 nd side		50.1 - 50.7 HRC	Counter - ok
8.	Ovality after hardening 1 st side		(0.8) mm @	PCD - 640 mm
9.	Ovality after hardening 2 nd side		(0.9) mm @	Tapping 120
10.	Outside Diameter		720 mm	Deep - 18.8 mm
11.	Inside Diameter		600 mm	Tapping Ho of
12.	Width of die		222 mm	Holes - W

Inspected By (Sign) & Date

Jayjun 21/8/23

1. Finish Fitting size 1st side

690 + .10 7.10 mm Tapper 12°

final size check

2. Finish Fitting size 2nd side

690 + .10 7.10 mm Tapper 12°

By - Sandeep Singh

3. Finish size made by

Letter of

Inspected By (Sign) & Date

Jayjun 21/8/27

Sign [Signature]

1. Supplied to (Customer Name)

Kamdhenu cattle feeds, O.P

2. Dispatch Date

Reported By (Sign) & Date

Jayjun 21/8/23

Reviewed by (Engineer-CNC) [Signature] 21/8/23

Manager-CNC