

6916



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	9965 ✓	55/60 ✓
2.	Visual Inspection	OK - 10.0 mm (M. Symbol)	Pin on Drg No - 408 A/B
3.	Pellet Die No.	10645 ✓	07-OK
4.	Hardened by	hark puner	Reluf - OK
5.	Received by after hardening (Name)	Janju	(3-3) 8 15 mm
6.	Hardness achieved on 1 st side	51.3 - 51.5 HRC ✓	Reluf 10.5 5 mm
7.	Hardness achieved on 2 nd side	50.3 - 50.1 HRC ✓	Counter - OK
8.	Ovality after hardening 1 st side	(0.9) mm ⊙	P.D - 640 mm
9.	Ovality after hardening 2 nd side	(0.8) mm ⊙	Tapping M20
10.	Outside Diameter	720 mm ✓	Deep - 188 mm
11.	Inside Diameter	600 mm ✓	Tapping Ho of
12.	Width of die	222 mm ✓	Ho of - 12 ✓
Inspected By (Sign) & Date		Janju 21/8/23	
1.	Finish Fitting size 1 st side	690 p . 10 p . 10 mm Tapper 12° ✓	Final size check
2.	Finish Fitting size 2 nd side	690 p . 10 p . 10 mm Tapper 12° ✓	by - Sandeep Singh
3.	Finish size made by	←	heth. op
Inspected By (Sign) & Date		Janju 21/8/23	
1.	Supplied to (Customer Name)	Kamdhenu cattle feeds, U.P	
2.	Dispatch Date	←	
Reported By (Sign) & Date		Janju 21/8/23	

Reviewed by (Engineer-CNC)
 21/8/23

Manager-CNC