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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13163	45/50
2.	Visual Inspection	OK - 5.0 mm (Series)	Dr No 13760 AD
3.	Pellet Die No.	13439	UT-OK
4.	Hardened by	Lark Permy	Relief - OK
5.	Received by after hardening (Name)	Jayjun	(2-2) 2 10 mm
6.	Hardness achieved on 1 st side	47.1 - 47.0 HR ^A	Relief 5-5 3 5 mm
7.	Hardness achieved on 2 nd side	47.3 - 47.0 HR ^A	Counter - OK
8.	Ovality after hardening 1 st side	(0.1) mm	POD - 454 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	520 mm	Deep - 16.5 mm
11.	Inside Diameter	420 mm	Tapping Ho of
12.	Width of die	158 mm	Holes - 8

Inspected By (Sign) & Date

Jayjun 31/7/24

1.	Finish Fitting size 1 st side	489 ± 0.01 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.03 ± 0.05 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Jayjun 31/7/24

1.	Supplied to (Customer Name)	Rama Parshu Ashor, U.P.	
2.	Dispatch Date		

Reported By (Sign) & Date

Jayjun 31/7/24

Satyam 31/7/24

Reviewed by (Engineer-CNC)

Manager-CNC