



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12994	40/11
2.	Visual Inspection	OK - 4.0 mm (SSSD)	Ph. w/ Drg. 355 A4
3.	Pellet Die No.	13608	UT-OK
4.	Hardened by	hark finney	Relief-OK
5.	Received by after hardening (Name)	Jayjeer	(3-3) 2.19 mm
6.	Hardness achieved on 1 st side	48.7-48.9 HRC	Relief 4.5 5 15 mm
7.	Hardness achieved on 2 nd side	48.1-48.4 HRC	Camfer-OK
8.	Ovality after hardening 1 st side	(0.2) mm	PID - 56.5 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping M20
10.	Outside Diameter	680 mm	Deep - 18.6 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	186 mm	Holes - 12

Inspected By (Sign) & Date

Jayjeer 4/11/24

1. Finish Fitting size 1st side

610 + .07 + .08 mm

2. Finish Fitting size 2nd side

610 + .08 + .09 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayjeer 4/11/24

1. Supplied to (Customer Name)

Beramati Agro, Maharashtra

2. Dispatch Date

Reported By (Sign) & Date

Jayjeer 4/11/24

Reviewed by (Engineer-CNC)

Manager-CNC