Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work rder No.	13123	36145
2.	Visual Inspection	ok - 6.0 mm (SEW)	302 Rev Brgit AB
3.	Pellet Die No.	13283	07 - ok
4	Hardened by	Lark Firm	Relief - ok
5	Received by after hardening (Name)	Janjir	(2.2) 15 mm
6	Hardness achieved on 1st side	50.1 - 50.2 HRC	Relief 6.5 9 mm
7	Hardness achieved on 2nd side	50.1 - 50.2 HRC	Counter - ok
8	Ovalty aftery hardening 1st side	(0.1) mm	PCD - 454 mm
9	Ovalty aftery hardening 2nd side	(0.2) mm	Tapping 3/4"
10	Outside Diameter	510 mm	Deep - 18.6 mm
11	Inside Diameter	420 mm	Tapping No of
12	Width of die	~~182 mm~~ 173 mm	Holes - 8
	Inspected By (Sign) & Date	Janjir 30/10/24	
1.	Finish Fitting size 1st side	488.7 + .12 + .12 mm	
2.	Finish Fitting size 2nd side	488.7 + .10 + .11 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date	Janjir 30/10/24	
1.	Supplied to (Customer Name)	Annual feeds Bihar	
2.	Dispatch Date		
	Reported By (Sign) & Date	Janjir 30/10/24	

Satya 30/10/24,

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CW/PIIK

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