

9362



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13089	34/46
2.	Visual Inspection	OK - 3.0 mm (SSRD)	201 7863 AB
3.	Pellet Die No.	11870	07-OK
4.	Hardened by	Lark Furnace	Relief - OK
5.	Received by after hardening (Name)	Jaujan	(B-3) 5 18 mm
6.	Hardness achieved on 1 st side	48.1 - 48.7 HRC (A)	3 12 mm
7.	Hardness achieved on 2 nd side	49.4 - 50.1 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PO - 565 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping 120
10.	Outside Diameter	612 mm	Deep - 19.4 mm
11.	Inside Diameter	520 mm	Tapping No. of
12.	Width of die	186 mm	holes - 12

Inspected By (Sign) & Date

Jaujan 26/10/24

1. Finish Fitting size 1st side

621 + .08 + .08 mm Tapper 12° Under cut = 5 mm

2. Finish Fitting size 2nd side

621 + .09 + .10 mm Tapper 12°

3. Finish size made by

Inspected By (Sign) & Date

Jaujan 26/10/24

1. Supplied to (Customer Name)

Pashak feeds, Gujarat

2. Dispatch Date

Reported By (Sign) & Date

Jaujan 26/10/24

Satr 26/10/24

Reviewed by (Engineer-CNC)

Manager-CNC