



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

9365

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13073	29/40
2.	Visual Inspection	ok - 3.0 mm (Series)	Drigit Lakshya
3.	Pellet Die No.	12442	UT-OK
4.	Hardened by	hark Purose	Relief-ak
5.	Received by after hardening (Name)	Janji	(2-2) 3 14 mm
6.	Hardness achieved on 1 st side	48.1 - 48.2 HRc	Relief 3-5 11 mm
7.	Hardness achieved on 2 nd side	51.6 - 52.0 HRc	Counter-OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Topping M20
10.	Outside Diameter	500 mm	Deep - 16.6 mm
11.	Inside Diameter	420 mm	Topping H-leaf
12.	Width of die	158 mm	flake - 8
Inspected By (Sign) & Date		Janji 26/10/24	
1.	Finish Fitting size 1 st side	489 + .03 + .04 mm	
2.	Finish Fitting size 2 nd side	489 + .04 + .04 mm	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Janji 26/10/24	
1.	Supplied to (Customer Name)	Ashoka Cattle Bihar	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Janji 26/10/24	

Janji 26/10/24

Reviewed by (Engineer-CNC)

Manager-CNC