



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		13062	24/40
2.	Visual Inspection		ok - 3.5 mm (diameter)	2D length - height
3.	Pellet Die No.		12343	OT-OK
4.	Hardened by		hark, permy	Relief - ok
5.	Received by after hardening (Name)		Janji	(2-2) 3 20 mm
6.	Hardness achieved on 1 st side		SB-4-10.8 HRc	Relief 04.0 16 mm
7.	Hardness achieved on 2 nd side		SB-2-10.5 HRc	Counter - ok
8.	Ovality after hardening 1 st side		(0.2) mm	PCD - 355 mm
9.	Ovality after hardening 2 nd side		(0.2) mm	Tapping M16
10.	Outside Diameter		400 mm	Deep - 18.5 mm
11.	Inside Diameter		320 mm	Tapping Ho of
12.	Width of die		142 mm	Holes - 8
Inspected By (Sign) & Date		Janji 24/10/24		
1.	Finish Fitting size 1 st side	393 \pm .05 \pm .05 mm		
2.	Finish Fitting size 2 nd side	393 \pm .05 \pm .05 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Janji 24/10/24		
1.	Supplied to (Customer Name)	B.A. fresh, Abbas		
2.	Dispatch Date			
Reported By (Sign) & Date		Janji 24/10/24		

100-2 - CV&PIIK

Janji 24/10/24

Reviewed by (Engineer-CNC)

Manager-CNC