



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

6897

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	9980	39/45
2.	Visual Inspection	OK - 6.0 mm (Jumper)	Rev 03 Diameter 483mm
3.	Pellet Die No.	10762	UT-OK
4.	Hardened by	Work Penney	Relief - OK
5.	Received by after hardening (Name)	Jayju	3.6 mm
6.	Hardness achieved on 1 st side	48.9 - 49.4 HRC	Relief 6.5 3.6 mm
7.	Hardness achieved on 2 nd side	48.9 - 49.2 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 350 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping 1/2"
10.	Outside Diameter	400 mm	Deep - 14.7 mm
11.	Inside Diameter	310 mm	Tapping Holec
12.	Width of die	184 mm	HOLA - 8

Inspected By (Sign) & Date

Jayju 16/8/23

1. Finish Fitting size 1st side

385 ± .08 ± .10 mm

2. Finish Fitting size 2nd side

385 ± .10 ± .09 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayju 16/8/23

1. Supplied to (Customer Name)

Bhawani Agro Industries, Rajasthan

2. Dispatch Date

Reported By (Sign) & Date

Jayju 16/8/23

Reviewed by (Engineer-CNC)

Manager-CNC

Tarun 16/8/23