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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12762 ✓	23/47
2.	Visual Inspection	ok - 2-8 mm (SSW) ✓	Dring 15431 AB
3.	Pellet Die No.	13016 ✓	DT-OK
4.	Hardened by	herk puny ✓	Relief-OK
5.	Received by after hardening (Name)	Jaijir ✓	(23) 5 20 mm
6.	Hardness achieved on 1 st side	49.8-50.1 HRC ✓	3 12 mm ✓
7.	Hardness achieved on 2 nd side	49.8-50.1 HRC ✓	Gunfer-OK
8.	Ovality after hardening 1 st side	(0.3) mm ✓	PO - 56.5 mm
9.	Ovality after hardening 2 nd side	(0.5) mm ✓	Tapping M20
10.	Outside Diameter	614 mm ✓	Deep - 18.5 mm
11.	Inside Diameter	520 mm ✓	Tapping Hole
12.	Width of die	222 mm ✓	Hole - 12
Inspected By (Sign) & Date		Jaijir 18/10/24 ✓	✓
1.	Finish Fitting size 1 st side	610 ± .02 ± .03 mm ✓	
2.	Finish Fitting size 2 nd side	610 ± .03 ± .04 mm ✓	
3.	Finish size made by	_____ ✓	
Inspected By (Sign) & Date		Jaijir 19/10/24 ✓	
1.	Supplied to (Customer Name)	Aballo feeds, Chitwan ✓	
2.	Dispatch Date	_____ ✓	
Reported By (Sign) & Date		Jaijir 19/10/24 ✓	

Jaijir 19/10/24

Reviewed by (Engineer-CNC)

Manager-CNC