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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		12657	45/10
2.	Visual Inspection	OK - 8.0 mm	Cement	Prv 2 976 AD
3.	Pellet Die No.	12218		UT-OK
4.	Hardened by	herk Pansy		Relief - OK
5.	Received by after hardening (Name)	Jayjir		(2-2) 3 13 mm
6.	Hardness achieved on 1 st side	50.1 - 50.3 HRc	Relief 8.5	5 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.1 HRc		Counter - OK
8.	Ovality after hardening 1 st side	(0.1) mm		Rad - 458 mm
9.	Ovality after hardening 2 nd side	(0.3) mm		Tapping $\phi 3/4"$
10.	Outside Diameter	520 mm		Deep - 14.6 mm
11.	Inside Diameter	420 mm		Tapping HA of
12.	Width of die	152 mm		Holes - 8
Inspected By (Sign) & Date		Jayjir 19/10/24		
1.	Finish Fitting size 1 st side	490.2 \pm .12 \pm .12 mm		
2.	Finish Fitting size 2 nd side	490.2 \pm .12 \pm .12 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Jayjir 19/10/24		
1.	Supplied to (Customer Name)	Maha Shiv Shakti, Rajasthan		
2.	Dispatch Date			
Reported By (Sign) & Date		Jayjir 19/10/24		

Jayjir
19/10/24

Reviewed by (Engineer-CNC)

Manager-CNC