



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		12994	4015T
2.	Visual Inspection		OK - 4.0 mm (33570)	355ATB
3.	Pellet Die No.		13864	UT-OK
4.	Hardened by		hark Purney	Relief-OK
5.	Received by after hardening (Name)		Jayjir	(3-3) > 19mm
6.	Hardness achieved on 1 st side		47.0 - 48.3 HRC	Relief 4.5 15mm
7.	Hardness achieved on 2 nd side		47.5 - 48.1 HRC	Counter-OK
8.	Ovality after hardening 1 st side		(0.11) mm	PCD - 58.5 mm
9.	Ovality after hardening 2 nd side		(0.2) mm	Tapping M20
10.	Outside Diameter		630 mm	Keep - 18.6 mm
11.	Inside Diameter		520 mm	Tapping M16
12.	Width of die		188 mm	Hols - 12
Inspected By (Sign) & Date		Jajir 18/10/24		
1.	Finish Fitting size 1 st side	610 p .12 p.12 mm		
2.	Finish Fitting size 2 nd side	610 p .12 p.12 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Jajir 18/10/24		
1.	Supplied to (Customer Name)	Baramati Agri, Maharashtra		
2.	Dispatch Date			
Reported By (Sign) & Date		Jajir 18/10/24		

Jajir 18/10/24

Reviewed by (Engineer-CNC)

Manager-CNC