



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

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| Form No. | CNC/QA/FM/03 |
| Rev. No. | 01 |
| Rev. Date | 31-07-2013 |

Final Inspection (Pellet Dies) after Hardening & Finishing

| S.No. | Check Parameter | Specification Observations | Remarks |
|----------------------------|--|----------------------------|-----------------|
| 1. | Work order No. | 13001 | 42/55 |
| 2. | Visual Inspection | ok - 4.0 mm (SS5TD) | Procs 355 AD |
| 3. | Pellet Die No. | 12680 | UT-OK |
| 4. | Hardened by | hork Finney | Relief - ok |
| 5. | Received by after hardening (Name) | Jayjir | (3-3) 17mm |
| 6. | Hardness achieved on 1 st side | 49.2 - 49.5 HRC | Relief 4.5 13mm |
| 7. | Hardness achieved on 2 nd side | 49.3 - 49.6 HRC | Counter - ok |
| 8. | Ovality after hardening 1 st side | 10.4) mm | PO - 565 mm |
| 9. | Ovality after hardening 2 nd side | 10.3) mm | Tapping H20 |
| 10. | Outside Diameter | 630 mm | Deep - 18.5 mm |
| 11. | Inside Diameter | 520 mm | Tapping Hoeff |
| 12. | Width of die | 188 mm | Holes - 12 |
| Inspected By (Sign) & Date | | Jayjir 18/10/14 | |
| 1. | Finish Fitting size 1 st side | 610 ± .11 ± .12 mm | |
| 2. | Finish Fitting size 2 nd side | 610 ± .12 ± .12 mm | |
| 3. | Finish size made by | | |
| Inspected By (Sign) & Date | | Jayjir 18/10/14 | |
| 1. | Supplied to (Customer Name) | Baramati Agro, Maharashtra | |
| 2. | Dispatch Date | | |
| Reported By (Sign) & Date | | Jayjir 18/10/14 | |

Jayjir
18/10/14

Reviewed by (Engineer-CNC)

Manager-CNC