

6886



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10054	55/60
2.	Visual Inspection	OK - 5.0 mm CSS4W	Recd 200g 10-1678 Arb
3.	Pellet Die No.	9320	07-OK
4.	Hardened by	Lark Finney	Relief- OK
5.	Received by after hardening (Name)	Jayjw	(3-3) 3 15 mm
6.	Hardness achieved on 1 st side	49.5 - 49.8 HRC	Relief 45.5 3 5 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.2 HRC	Reamers- OK
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 585 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	lapping M20
10.	Outside Diameter	640 mm	Dep - 18.8 mm
11.	Inside Diameter	520 mm	lapping No. of
12.	Width of die	222 mm	Hole - 12

Inspected By (Sign) & Date

Jayjw 14/8/23

1. Finish Fitting size 1st side

610 + .05 p .05 mm

2. Finish Fitting size 2nd side

610 + .04 p .04 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayjw 14/8/23

1. Supplied to (Customer Name)

Sneha farms, Telangana

2. Dispatch Date

Reported By (Sign) & Date

Jayjw 14/8/23

Reviewed by (Engineer-CNC)

Manager-CNC

Tarunjit 17/8/23