

Job close Pending

6879



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10045	26/40
2.	Visual Inspection		ok - 3.5 mm (Senior)	
3.	Pellet Die No.		10736	EDing HA hork 579
4.	Hardened by		Lark firm	07-OK
5.	Received by after hardening (Name)		Jayjir	Relief - ok
6.	Hardness achieved on 1 st side		47.7 - 47.8 HR	(2-2) 317mm
7.	Hardness achieved on 2 nd side		48.4 - 48.8 HR	514mm
8.	Ovality after hardening 1 st side		(0.2) mm	Counter - ok
9.	Ovality after hardening 2 nd side		(0.4) mm	RCD - 454 mm
10.	Outside Diameter		500 mm	Tapping 1120
11.	Inside Diameter		420 mm	Deep - 16.8mm
12.	Width of die		158 mm	Tapping HA of Hols - 8

Inspected By (Sign) & Date

Jayjir 14/8/23

1.	Finish Fitting size 1 st side	489 ± .04 ± .04 mm
2.	Finish Fitting size 2 nd side	489 ± .05 ± .05 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Jayjir 14/8/23

1.	Supplied to (Customer Name)	R. K Paulby Ind. Industries, Bihar
2.	Dispatch Date	

Reported By (Sign) & Date

Jayjir 14/8/23

Tawanyat Singh
14/8/23

Reviewed by (Engineer-CNC)

Manager-CNC