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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12924	22/40
2.	Visual Inspection	OK - 2.8 mm (T4 mic)	Drill No 1159 AB
3.	Pellet Die No.	12530	07-OK
4.	Hardened by	hark pinnu	Relief - OK
5.	Received by after hardening (Name)	Jayjin	(2.2) → 20 mm
6.	Hardness achieved on 1 st side	48.1 - 48.3 HR	Relief 3.3 - 3 18 mm
7.	Hardness achieved on 2 nd side	48.2 - 48.4 HR	Counter - OK
8.	Ovality after hardening 1 st side	(0.2) mm	PO - 350 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping Ø 5/8"
10.	Outside Diameter	395 mm	Deep - 18.5 mm
11.	Inside Diameter	315 mm	Tapping No of
12.	Width of die	126 mm	Holes - R
Inspected By (Sign) & Date		Jayjin 14/10/24	
1.	Finish Fitting size 1 st side	381 ± 0.05 ± 0.06 mm	
2.	Finish Fitting size 2 nd side	381 ± 0.06 ± 0.06 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayjin 14/10/24	
1.	Supplied to (Customer Name)	Guram Danu, Nepal	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayjin 14/10/24	

Reviewed by (Engineer-CNC)
 15/10/24

Manager-CNC