



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

9271

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		12992	50/55
2.	Visual Inspection		ok - 4.0 mm (SSPTD)	Dongle 3.55 AB
3.	Pellet Die No.		12677	UT-ak
4.	Hardened by		hark ferny	Relief - ak
5.	Received by after hardening (Name)		Janji	(3-3) 2 13 mm
6.	Hardness achieved on 1 st side		49.5 - 49.8 HRC	Relief 0.4-5, 5 mm
7.	Hardness achieved on 2 nd side		49.2 - 49.5 HRC	Counter - ak
8.	Ovality after hardening 1 st side		(0.5) mm	ROD - 565 mm
9.	Ovality after hardening 2 nd side		(0.4) mm	Tapping M20
10.	Outside Diameter		630 mm	Deep - 18.5 mm
11.	Inside Diameter		520 mm	Tapping No of
12.	Width of die		186 mm	Hole - 12
Inspected By (Sign) & Date		Janji 15/10/24		
1.	Finish Fitting size 1 st side	610 p = 0.9 p = 1.1 mm		
2.	Finish Fitting size 2 nd side	610 p = 1.0 p = 1.1 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Janji 15/10/24		
1.	Supplied to (Customer Name)	Beramati Agro, Maharashtra		
2.	Dispatch Date			
Reported By (Sign) & Date		Janji 15/10/24		

Janji 15/10/24

Reviewed by (Engineer-CNC)

Manager-CNC