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# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

## Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12978	40147
2.	Visual Inspection	OK - 3.0 mm (SS4U)	15431M
3.	Pellet Die No.	13111	07-OK
4.	Hardened by	hark Puner	Relief - ok
5.	Received by after hardening (Name)	Jayjeu	(3-3) 3 13 mm
6.	Hardness achieved on 1 <sup>st</sup> side	48.4 - 48.8 HR <sup>ⓐ</sup>	Relief 3-5, 7 mm
7.	Hardness achieved on 2 <sup>nd</sup> side	48.4 - 48.8 HR <sup>ⓐ</sup>	Gunter - ok
8.	Ovality after hardening 1 <sup>st</sup> side	(0.8) mm <sup>ⓐ</sup>	PCD - 565 mm
9.	Ovality after hardening 2 <sup>nd</sup> side	(0.7) mm	Tapping 120
10.	Outside Diameter	614 mm	Deep - 18.5 mm
11.	Inside Diameter	520 mm	Tapping 40 of
12.	Width of die	222 mm	Holes - 62

Inspected By (Sign) & Date

Jayjeu 15/10/24

1.	Finish Fitting size 1 <sup>st</sup> side	610 ± 0.3 ± 0.04 mm
2.	Finish Fitting size 2 <sup>nd</sup> side	610 ± 0.04 ± 0.05 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Jayjeu 15/10/24

1.	Supplied to (Customer Name)	Senthil, Tamil Nadu
2.	Dispatch Date	

Reported By (Sign) & Date

Jayjeu 15/10/24

Reviewed by (Engineer-CNC)  
Sotju 15/10/24

Manager-CNC