



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

9279

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		12840	38160
2.	Visual Inspection		OK - 6.0 mm (M. Fumbo)	In CO Dangth 654 AB
3.	Pellet Die No.		12853	UT-OK
4.	Hardened by		Lark Fenny	Relief - OK
5.	Received by after hardening (Name)		Janji	@ 7.0 = 22 mm? 3 mm
6.	Hardness achieved on 1 st side		49.9 - 49.6 HR	+ All 8 mm
7.	Hardness achieved on 2 nd side		49.6 - 49.7 HR	Caution - OK
8.	Ovality after hardening 1 st side		(0.1) mm	RD - 645 mm
9.	Ovality after hardening 2 nd side		(0.4) mm	Tapping M20
10.	Outside Diameter		720 mm	Deep - 18.5 mm
11.	Inside Diameter		600 mm	Tapping Ho of
12.	Width of die		222 mm	HoLy - 12
Inspected By (Sign) & Date		Janji 15/10/24		
1.	Finish Fitting size 1 st side	690 \pm .12 \pm .12 mm		
2.	Finish Fitting size 2 nd side	690 \pm .12 \pm .12 mm		
3.	Finish size made by	_____		
Inspected By (Sign) & Date		Janji 15/10/24		
1.	Supplied to (Customer Name)	Shree Shyam Rajasthan		
2.	Dispatch Date	_____		
Reported By (Sign) & Date		Janji 15/10/24		

Reviewed by (Engineer-CNC)
Janji
15/10/24

Manager-CNC