



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.	12940		28/43/80
2.	Visual Inspection	OK - 6.0 mm (Jumbo)		Rev 03 Dypt 7/2/13
3.	Pellet Die No.	12072		07-OK
4.	Hardened by	hark Puroy		Relief -ok
5.	Received by after hardening (Name)	Jangir		06.5 & 52 mm
6.	Hardness achieved on 1 st side	49.2 - 49.4 HR		07.0 37 mm
7.	Hardness achieved on 2 nd side	49.2 - 49.3 HR		Comfy -ok
8.	Ovality after hardening 1 st side	(0.4) mm		P40-650 mm
9.	Ovality after hardening 2 nd side	(0.5) mm		Tapping M16
10.	Outside Diameter	730 mm		Deep - 38.5 mm
11.	Inside Diameter	572 mm		Tapping M10
12.	Width of die	219 mm		holes - @ 6 mm ^{one side}
Inspected By (Sign) & Date		Jangir 7/10/24		
1.	Finish Fitting size 1 st side	630 ± .10 ± .12 mm		186 ± = 36 ± 19 mm
2.	Finish Fitting size 2 nd side	730 ± .05 ± .07 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Jangir 7/10/24		
1.	Supplied to (Customer Name)	Prajati Machine, U.P.		
2.	Dispatch Date			
Reported By (Sign) & Date		Jangir 7/10/24		

100-2 - CV/P11K

Reviewed by (Engineer-CNC)

Manager-CNC