



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.	12932		51/51 ✓
2.	Visual Inspection	OK - 6.0 mm (M Jumbo)		R/O
3.	Pellet Die No.	12923		Doc no = 10295 ✓ U7-dk
4.	Hardened by	hark finny		Reluf-dk
5.	Received by after hardening (Name)	Jangir		(23) 4 mm
6.	Hardness achieved on 1 st side	49.4 - 49.6 HR	Relufa 6-T	9 HR ✓
7.	Hardness achieved on 2 nd side	48.6 - 48.9 HR		Counter-OK
8.	Ovality after hardening 1 st side	(0.6) mm		R/D - 0.30 mm
9.	Ovality after hardening 2 nd side	(0.8) mm		Tapping M16
10.	Outside Diameter	682 mm		Dep - 23.5 mm
11.	Inside Diameter	580 mm		Tapping M16
12.	Width of die	266 mm		Hole - 12
Inspected By (Sign) & Date		Jangir 7/10/24		
1.	Finish Fitting size 1 st side	679 7.12 7.12 mm Tapper 12°		
2.	Finish Fitting size 2 nd side	679 7.12 7.12 mm Tapper 12°		
3.	Finish size made by	←		
Inspected By (Sign) & Date		Jangir 7/10/24		
1.	Supplied to (Customer Name)	Wave Foods, A.P		
2.	Dispatch Date	←		
Reported By (Sign) & Date		Jangir 7/10/24		

Jangir 7/10/24

Reviewed by (Engineer-CNC)

Manager-CNC