



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

9224

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		128524	451 SD
2.	Visual Inspection		OK - 6.0 mm (Serial)	And Dwg No. 370 AD
3.	Pellet Die No.		12219	UT-OK
4.	Hardened by		hark Benny	Relief - OK
5.	Received by after hardening (Name)		Jayin	(2-2) = 11 mm
6.	Hardness achieved on 1 st side		48-4-49-4 HR (B)	Relief 6.5, 3 5 mm
7.	Hardness achieved on 2 nd side		48-4-50-1 HR (A)	Count - OK
8.	Ovality after hardening 1 st side		(0-4) mm	PID - 454 mm
9.	Ovality after hardening 2 nd side		(0-6) mm	Tapping @ 3/4"
10.	Outside Diameter		520 mm	Deep - 16.5 mm
11.	Inside Diameter		420 mm	Tapping H.O. of
12.	Width of die		159.5 mm	ticks - 8
Inspected By (Sign) & Date		Jayin 4/10/24		
1.	Finish Fitting size 1 st side	489 + .12 - .12 mm 489		
2.	Finish Fitting size 2 nd side	489 + .10 - .12 mm		
3.	Finish size made by	_____		
Inspected By (Sign) & Date		Jayin 4/10/24		
1.	Supplied to (Customer Name)	Kaveris Bio, Terminal ready		
2.	Dispatch Date	_____		
Reported By (Sign) & Date		Jayin 4/10/24		

Joty
4/10/24.

Reviewed by (Engineer-CNC)

Manager-CNC