

9238



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	Invt to 12982	32150
2.	Visual Inspection	OK - 3.0 mm (SS7D)	Dang rt - kat stel
3.	Pellet Die No.	10521	VT-OK
4.	Hardened by	h cork Penney	Reluf - OK
5.	Received by after hardening (Name)	Jayjun	(3-3) 2 23 mm
6.	Hardness achieved on 1 st side	48.1 - 48.5 HR (A)	Reluf 3.5 18 mm
7.	Hardness achieved on 2 nd side	49.4 - 49.5 HR (A)	Counter OK
8.	Ovality after hardening 1 st side	(0.2) mm	POD - 585 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 19 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	186 mm	Teles - 12
Inspected By (Sign) & Date		Jayjun 8/10/13	
1.	Finish Fitting size 1 st side	610 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.05 mm	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Jayjun 8/10/13	
1.	Supplied to (Customer Name)	Invt to Boramati Agas, Mahasabhy	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Jayjun 8/10/13	

Sutze
8/10/13
Reviewed by (Engineer-CNC)

Manager-CNC