



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		12879	45/50
2.	Visual Inspection		OK - 4.0 mm C Jumbo	Relief 10969A
3.	Pellet Die No.		13371	07-OK
4.	Hardened by		hark fenu	Relief - OK
5.	Received by after hardening (Name)		Jayjir	(3-3) 3 13 mm
6.	Hardness achieved on 1 st side		51.2 - 51.3 HRC	Relief 4.5 3 5 mm
7.	Hardness achieved on 2 nd side		51.0 - 10.4 HRC	Counts - OK
8.	Ovality after hardening 1 st side		(0.6) mm	PCD - 725 mm
9.	Ovality after hardening 2 nd side		(0.7) mm	Tapping M20
10.	Outside Diameter		760 mm	Deep 25.5 mm
11.	Inside Diameter		660 mm	Tapping Hoaf
12.	Width of die		324 mm	Holes - 12
		Inspected By (Sign) & Date		Jayjir 30/8/14
1.	Finish Fitting size 1 st side		790 p.12 p.10 mm	Under cut - 15.2
2.	Finish Fitting size 2 nd side		790 r.12 r.12 mm	2 slot Both side
3.	Finish size made by			32.2 x 8 mm
		Inspected By (Sign) & Date		Jayjir 30/8/14
1.	Supplied to (Customer Name)	Sneha forams, Telangana		
2.	Dispatch Date			
		Reported By (Sign) & Date		Jayjir 30/8/14

Satish 1/30/14

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CW/PINK