



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12818	36/10 ✓
2.	Visual Inspection	ok - 30 mm (Mid-jumbo)	Depth - 49 AB ✓
3.	Pellet Die No.	12551	UT-ok ✓
4.	Hardened by	Lark Finery	Relief-ok ✓
5.	Received by after hardening (Name)	Jayjir	(3-3) 2 20 mm ✓
6.	Hardness achieved on 1 st side	49.7 - 49.8 HR ✓	Relief 3.5 14 mm ✓
7.	Hardness achieved on 2 nd side	48.1 - 49.0 HR ✓	Count-ok ✓
8.	Ovality after hardening 1 st side	(0.5) mm ✓	PCD - 645 mm ✓
9.	Ovality after hardening 2 nd side	(0.5) mm ✓	Tapping 120 ✓
10.	Outside Diameter	700 mm ✓	Deep - 20.5 mm ✓
11.	Inside Diameter	600 mm ✓	Tapping Ho of ✓
12.	Width of die	222 mm ✓	Heels - 12 ✓
Inspected By (Sign) & Date		Jayjir 28/8/24	
1.	Finish Fitting size 1 st side	690 ± .12 p.12 mm ✓	
2.	Finish Fitting size 2 nd side	690 ± .10 p.12 mm ✓	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayjir 28/8/24	
1.	Supplied to (Customer Name)	Grodery Assets, W.P ✓	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayjir 28/8/24	

Saty 28/8/24

Reviewed by (Engineer-CNC)

Manager-CNC