



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	Order No 12919	30150
2.	Visual Inspection	OK - 3.0 mm (SSEW)	1200 3980/12
3.	Pellet Die No.	12833	07-OK
4.	Hardened by	Lark Finery	Relief - OK
5.	Received by after hardening (Name)	Jayjir	(3-3) > 23mm
6.	Hardness achieved on 1 st side	49.4 - 48.1 HR ^(A)	Relief 3.5 > 20mm
7.	Hardness achieved on 2 nd side	47.5 - 48.4 HR ^(A)	Counter - OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 55 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	620 mm	Dup - 18.5 mm
11.	Inside Diameter	520 mm	Tapping Hoaf
12.	Width of die	272 mm	Hols - 12
Inspected By (Sign) & Date		Jayjir 26/9/14	-
1.	Finish Fitting size 1 st side	618.5 ± 0.5 ± 0.5 mm Tappet 12°	
2.	Finish Fitting size 2 nd side	618.5 ± 0.4 ± 0.4 mm Tappet 12°	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Jayjir 26/9/14	
1.	Supplied to (Customer Name)	Order to 88 AgriZone, U.P.	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Jayjir 26/9/14	

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC