



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		12826	32142/50
2.	Visual Inspection	OK - 4.0 mm	(SSSTD)	Renov Digit 633A/B
3.	Pellet Die No.	11862		U7-OK
4.	Hardened by	hark, fenuu		Relief - OK
5.	Received by after hardening (Name)	Janji		OK 18mm
6.	Hardness achieved on 1 st side	49.8 - 49.9 HRC		OK 2mm
7.	Hardness achieved on 2 nd side	50.2 - 50.5 HRC		OK
8.	Ovality after hardening 1 st side	(0.5) mm		POD 505mm
9.	Ovality after hardening 2 nd side	(0.3) mm		Topping M 16
10.	Outside Diameter	620 mm		Deep - 18.5 mm
11.	Inside Diameter	520 mm		Topping Ho of
12.	Width of die	188 mm		Hole - 12
Inspected By (Sign) & Date		Janji 23/9/24		
1.	Finish Fitting size 1 st side	620-6 p .10	7.12 mm Tapper 12°	Under at - .5 mm
2.	Finish Fitting size 2 nd side	620-6 p .11	7.12 mm Tapper 12°	
3.	Finish size made by			
Inspected By (Sign) & Date		Janji 23/9/24		
1.	Supplied to (Customer Name)	Godrej Agrovet, Maharashtra		
2.	Dispatch Date			
Reported By (Sign) & Date		Janji 23/9/24		

Janji 23/9/24

Reviewed by (Engineer-CNC)

Manager-CNC