



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work rder No.	12578 ✓	50/10 ✓
2.	Visual Inspection	ok - 4.0 mm (SS17) ✓	Depth - hark steel ✓
3.	Pellet Die No.	11857 ✓	UT-ok ✓
4.	Hardened by	hark Finny ✓	Relief-ok ✓
5.	Received by after hardening (Name)	Jayin ✓	(33) 2.5 mm ✓
6.	Hardness achieved on 1 st side	49.2-58.1 HRC (A) ✓	Relief 4.5 ✓
7.	Hardness achieved on 2 nd side	49.5-49.7 HRC ✓	Counter-ok ✓
8.	Ovalty aftery hardening 1 st side	(0.7) mm ✓	PCD - 565 mm ✓
9.	Ovalty aftery hardening 2 nd side	(0.5) mm ✓	Tapping M20 ✓
10.	Outside Diameter	620 mm ✓	Deep - 18.5 mm ✓
11.	Inside Diameter	520 mm ✓	Tapping Hoaf ✓
12.	Width of die	286 mm ✓	Holes - 12 ✓

Inspected By (Sign) & Date

Jayin 20/9/14

1. Finish Fitting size 1st side

610 p 103 p-03 mm

2. Finish Fitting size 2nd side

610 + 103 + 4.4y mm

3. Finish size made by

Inspected By (Sign) & Date

Jayin 20/9/14

1. Supplied to (Customer Name)

Boramati Taluka, Maharashtra

2. Dispatch Date

Reported By (Sign) & Date

Jayin 20/9/14

Satyam 20/9/14

1002 - CW/Pink

Reviewed by (Engineer-CNC)

Manager-CNC