



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10009	36/40
2.	Visual Inspection	OK - 3.0 mm (SEW)	Edging to 495mm
3.	Pellet Die No.	10333	U7-OK
4.	Hardened by	hork finney	Relief - OK
5.	Received by after hardening (Name)	Jayjin	(2-2) > 10mm
6.	Hardness achieved on 1 st side	52.3 - 54.5 HRC	5 4mm
7.	Hardness achieved on 2 nd side	50.8 - 51.2 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.2) mm	POD - 455 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping @ 3/4"
10.	Outside Diameter	500 mm	Deep - 18.8mm
11.	Inside Diameter	420 mm	Tapping 1/2" of
12.	Width of die	173 mm	Holt - 8

Inspected By (Sign) & Date

Jayjin 10/8/23

1.	Finish Fitting size 1 st side	488.7 P.12 P.12 mm	
2.	Finish Fitting size 2 nd side	488.7 P.12 P.12 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Jayjin 10/8/23

1.	Supplied to (Customer Name)	Kuwait Engg - Coy Kuwait	
2.	Dispatch Date		

Reported By (Sign) & Date

Jayjin 10/8/23

[Signature]
10/8/23

Reviewed by (Engineer-CNC)

Manager-CNC