

9079



# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yarruna Nagar - 135 001 (Haryana)

Form No.	CNC/OA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

## Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		12776	50/55
3.	Pellet Die No.	OK - 8.0 mm (SEW)	13284	Length - 869 AB 07-OK
4.	Hardened by		Lark Benny	Relief - OK
5.	Received by after hardening (Name)		Jayjir	(2-2) > 13 mm
6.	Hardness achieved on 1 <sup>st</sup> side	50.4 - 50.6 HRC		3
7.	Hardness achieved on 2 <sup>nd</sup> side	50.4 - 50.5 HRC		Relief 8-5 5 mm Center - OK
8.	Ovality after hardening 1 <sup>st</sup> side		(0.1) mm	PCD - 454 mm
9.	Ovality after hardening 2 <sup>nd</sup> side		(0.2) mm	Tapping M20
10.	Outside Diameter		530 mm	Deep - 16.5 mm
11.	Inside Diameter		420 mm	Tapping 16.5 mm
12.	Width of die		182 mm	Holes - 8

Inspected By (Sign) & Date: Jayjir 11/9/24

1.	Finish Fitting size 1 <sup>st</sup> side	489 7.12 7.12 mm
2.	Finish Fitting size 2 <sup>nd</sup> side	489 7.08 7.09 mm
3.	Finish size made by	

Inspected By (Sign) & Date: Jayjir 11/9/24

1.	Supplied to (Customer Name)	Maa Kali Feeds, W.B
2.	Dispatch Date	

Reported By (Sign) & Date: Jayjir 11/9/24

Satyam 11/9/24

Reviewed by (Engineer-CNC)

Manager-CNC