



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	In to 12814	36/40
2.	Visual Inspection	ok - 4.0 mm (diameter)	Done at Lark Steel
3.	Pellet Die No.	12336	UT-OK
4.	Hardened by	Wark Finney	Relief - OK
5.	Received by after hardening (Name)	Jayjir	(2-2) 2 & 3 mm
6.	Hardness achieved on 1 st side	50.0 - 50.1 HRC	Relief 4-5 5 4mm
7.	Hardness achieved on 2 nd side	49.8 - 50.8 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.1) mm	Feed - 355 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M16
10.	Outside Diameter	400 mm	Deep - 18-5
11.	Inside Diameter	320 mm	Tapping No of holes - 8
12.	Width of die	142 mm	

Inspected By (Sign) & Date

Jayjir 10/9/14

1. Finish Fitting size 1st side

393 + 0.05 + 0.05 mm

2. Finish Fitting size 2nd side

393 + 0.05 + 0.05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayjir 10/9/14

1. Supplied to (Customer Name)

In to Khirdoan, PB

2. Dispatch Date

Reported By (Sign) & Date

Jayjir 10/9/14

Jayjir 10/9/14

Reviewed by (Engineer-CNC)

Manager-CNC