

9017



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasoull Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			35/40
2.	Visual Inspection	12682		
3.	Pellet Die No.	OK - 3.2 mm (Series)		Drugs to huck 5201 UT-OK
4.	Hardened by	11802		
5.	Received by after hardening (Name)	huck Penney		Rehuf - OK
6.	Hardness achieved on 1 st side	Jayju		(5-2) 211 mm 5 5 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.4 HRc		
8.	Ovality after hardening 1 st side	50.4 - 50.5 HRc		beam fu - OK
9.	Ovality after hardening 2 nd side	(0.2) mm		PCD - 454 mm
10.	Outside Diameter	(0.2) mm		Tapping 120
11.	Inside Diameter	500 mm		Deep - 16.5 mm
12.	Width of die	420 mm		Tapping 140
		158 mm		Holes - 8

Inspected By (Sign) & Date Jayju 2/8/24

1.	Finish Fitting size 1 st side	489 ± 0.05 ± 0.05 mm
2.	Finish Fitting size 2 nd side	489 ± 0.05 ± 0.05 mm
3.	Finish size made by	

Inspected By (Sign) & Date Jayju 2/9/24

1.	Supplied to (Customer Name)	Animal core, Africa
2.	Dispatch Date	

Reported By (Sign) & Date Jayju 2/9/24

Jayju 2/9/24

Reviewed by (Engineer-CNC)

Manager-CNC