

9026



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12682	35/40
2.	Visual Inspection	OK - 3.2 mm (Se mic)	Drift hole
3.	Pellet Die No.	11329	07-OK
4.	Hardened by	hert funny	Relief - OK
5.	Received by after hardening (Name)	Jayjw	(22) 7 11 mm
6.	Hardness achieved on 1 st side	51.4 - 51.7 HR	5 mm
7.	Hardness achieved on 2 nd side	50.2 - 50.4 HR	Coaster - OK
8.	Ovality after hardening 1 st side	(0.1) mm	POD - 454 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep - 18.5 mm
11.	Inside Diameter	420 mm	Tapping M16
12.	Width of die	158 mm	Feels - 8

Inspected By (Sign) & Date

Jayjw 2/9/24

1.	Finish Fitting size 1 st side	489 \pm .05 \pm .05 mm
2.	Finish Fitting size 2 nd side	489 \pm .05 \pm .05 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Jayjw 2/9/24

1.	Supplied to (Customer Name)	Animal Care, Africa
2.	Dispatch Date	

Reported By (Sign) & Date

Jayjw 2/9/24

[Signature]
2/9/24

Reviewed by (Engineer-CNC)

Manager-CNC