

9023



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		12682	35140
2.	Visual Inspection	ak-3.2 mm	(Serial)	Dring No. hark std
3.	Pellet Die No.		11325	UT-ak
4.	Hardened by		hark pinnay	Relief-ak
5.	Received by after hardening (Name)		Janjira	(2-2) 3 11 mm
6.	Hardness achieved on 1 st side		50.6-50.9 HR	3 5 mm
7.	Hardness achieved on 2 nd side		50.4-50.8 HR	Counter-ak
8.	Ovalty after hardening 1 st side		(0.2) mm	PCD- 454 mm
9.	Ovalty after hardening 2 nd side		(0.1) mm	Tapping M20
10.	Outside Diameter		500 mm	Deep- 16.5 mm
11.	Inside Diameter		420 mm	Tapping M16
12.	Width of die		158 mm	Hols - 8
Inspected By (Sign) & Date		Janjira 2/9/14		
1.	Finish Fitting size 1 st side	489 ± .04 ± .05 mm		
2.	Finish Fitting size 2 nd side	489 ± .03 ± .05 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Janjira 2/9/14		
1.	Supplied to (Customer Name)	Animal Care, Africa		
2.	Dispatch Date			
Reported By (Sign) & Date		Janjira 2/9/14		

Janjira 2/9/14

Reviewed by (Engineer-CNC)

Manager-CNC