



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12678	40/15
2.	Visual Inspection	ok - 3.8 mm (SSSID)	40/15 Vn 00 355/15
3.	Pellet Die No.	12673	UT-OK
4.	Hardened by	herk fenne	Relief-OK
5.	Received by after hardening (Name)	Jayjir	(3-3) 3 19 mm
6.	Hardness achieved on 1 st side	50.3 - 51.4 HR	Relief 4.3 15 mm
7.	Hardness achieved on 2 nd side	50.0 - 51.0 HR	Camster-OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD-565 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M20
10.	Outside Diameter	630 mm	Deep - 185 mm
11.	Inside Diameter	520 mm	Tapping No of
12.	Width of die	186 mm	Holes - 12
Inspected By (Sign) & Date		Jayjir 31/8/24	/
1.	Finish Fitting size 1 st side	610 ± .10 ± .10 mm	
2.	Finish Fitting size 2 nd side	610 ± .11 ± .12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayjir 31/8/24	
1.	Supplied to (Customer Name)	Boramati Agro, Maharashtra	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayjir 31/8/24	

Satyam 31/8/24

Reviewed by (Engineer-CNC)

Manager-CNC