



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12698	40/40
2.	Visual Inspection	OK - 4.0 mm (Jumbo)	Dring No. 40/40
3.	Pellet Die No.	12683	07-OK
4.	Hardened by	hark punny	Relief - OK
5.	Received by after hardening (Name)	Janjan	(2-2) → 4 mm
6.	Hardness achieved on 1 st side	50.8 - 51.1 HRc	5 Mill
7.	Hardness achieved on 2 nd side	51.1 - 51.3 HRc	Counter - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 355 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M16
10.	Outside Diameter	400 mm	Deep - 18.5 mm
11.	Inside Diameter	320 mm	Tapping No. of
12.	Width of die	142 mm	Holes - 8
Inspected By (Sign) & Date		Janjan 31/8/24	
1.	Finish Fitting size 1 st side	393 + .05 + .05 mm	
2.	Finish Fitting size 2 nd side	393 + .05 + .05 mm	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Janjan 31/8/24	
1.	Supplied to (Customer Name)	Klyvia Miler, Tanzania	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Janjan 31/8/24	

Janjan 31/8/24

Reviewed by (Engineer-CNC)

Manager-CNC