



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		12624	40/10
2.	Visual Inspection	ok - 3.2 mm	(SSCW)	Digit hak haf
3.	Pellet Die No.	12823		NT-ok
4.	Hardened by	hak ferou		Relief - ok
5.	Received by after hardening (Name)	Janjar		(B-3) 3 16 mm
6.	Hardness achieved on 1 st side	50.2 - 50.4 HR		Relief 3.8 10 mm
7.	Hardness achieved on 2 nd side	51.0 - 51.1 HR		Count - ok
8.	Ovality after hardening 1 st side	(0.6) mm		Red - 585 mm
9.	Ovality after hardening 2 nd side	(0.2) mm		Tapping M20
10.	Outside Diameter	620 mm		Deep - 18.5 mm
11.	Inside Diameter	520 mm		Tapping M16 of
12.	Width of die	299 mm		Holes - 12
Inspected By (Sign) & Date		Janjar 31/8/24		
1.	Finish Fitting size 1 st side	610 ± .05 ± .05 mm		
2.	Finish Fitting size 2 nd side	610 ± .04 ± .05 mm		
3.	Finish size made by	←		
Inspected By (Sign) & Date		Janjar 31/8/24		
1.	Supplied to (Customer Name)	Siva shakti Tamil nadu		
2.	Dispatch Date			
Reported By (Sign) & Date		Jan		

Janjar 31/8/24

Reviewed by (Engineer-CNC)

Manager-CNC