



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12814	55/60
2.	Visual Inspection	ok - 5.0 mm CM. dumb	Drugs - 413A/B
3.	Pellet Die No.	12852	UT-OK
4.	Hardened by	hork finnis	Relief - ok
5.	Received by after hardening (Name)	Janjew	(3.3) & 15 mm
6.	Hardness achieved on 1 st side	50.5 - 50.8 HR	Relief 5.5 & 5 mm
7.	Hardness achieved on 2 nd side	50.9 - 51.2 HR	Gunter - ok
8.	Ovality after hardening 1 st side	(1.2) mm	Recounter die due
9.	Ovality after hardening 2 nd side	(1.0) mm	to ovality. Tapping 120
10.	Outside Diameter	720 mm	Deep - 20.6 mm
11.	Inside Diameter	600 mm	Tapping No. of
12.	Width of die	222 mm	Hols - 12
Inspected By (Sign) & Date		Janjew 29/8/14	
1.	Finish Fitting size 1 st side	690 \pm .12 \pm .12 mm Tapper 12°	Final size check
2.	Finish Fitting size 2 nd side	690 \pm .12 \pm .12 mm Tapper 12°	by - Sandeep Singh
3.	Finish size made by		Let's ok
Inspected By (Sign) & Date		Janjew 29/8/14	Sign 29/8/14
1.	Supplied to (Customer Name)	AFI aish	
2.	Dispatch Date		
Reported By (Sign) & Date		Janjew 29/8/14	

Sandeep Singh
30/8/14

Reviewed by (Engineer-CNC)

Manager-CNC