



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03
 Rev. No. 01
 Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	12651	40153
3.	Pellet Die No.	ok - 8.0 mm (Turning)	Procs 352 AD
4.	Hardened by	12664	U7-ek
5.	Received by after hardening (Name)	hark fenny	Relief - ek
6.	Hardness achieved on 1 st side	Jaujin	(2-2) 2 17 mm
7.	Hardness achieved on 2 nd side	50-2-10-5 HRC	Relief 8-5 5 13 mm
8.	Ovality after hardening 1 st side	50-2-10-6 HRC	Caustic - ek
9.	Ovality after hardening 2 nd side	(0.3) mm	Pop 350 mm
10.	Outside Diameter	(0.3) mm	M12 Tapping
11.	Inside Diameter	410 mm	Deep - 18.5 mm
12.	Width of die	304 mm	Tapping relief
		121 mm	Hold - 8

Inspected By (Sign) & Date

Jaujin 28/8/24

1.	Finish Fitting size 1 st side	382 ± .08 ± .09 mm	
2.	Finish Fitting size 2 nd side	382 ± .08 ± .08 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Jaujin 28/8/24

1.	Supplied to (Customer Name)	RJ, Kerala	
2.	Dispatch Date		

Reported By (Sign) & Date

Jaujin 28/8/24

Satya 29/8/24

Reviewed by (Engineer-CNC)

Manager-CNC