



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12581	50/55
2.	Visual Inspection	OK - 8.0 mm (sending)	Run 0
3.	Pellet Die No.	11889	Long + 6 - 330 AD
4.	Hardened by	hark pawan	UT-OK
5.	Received by after hardening (Name)	Jayjun	Relief - OK
6.	Hardness achieved on 1 st side	58.1 - 58.2 HRC	(2-2) > 13 mm
7.	Hardness achieved on 2 nd side	58.0 - 58.2 HRC	Relief of 8-5, 5 mm
8.	Ovality after hardening 1 st side	(0.1) mm	Caliber - OK
9.	Ovality after hardening 2 nd side	(0.1) mm	PCD - 454 mm
10.	Outside Diameter	530 mm	Tapping $\phi 3/4"$
11.	Inside Diameter	420 mm	Deep - 16.5 mm
12.	Width of die	160 mm	Tapping Holes

Inspected By (Sign) & Date

Jayjun 24/8/24

1. Finish Fitting size 1st side

490 \pm .12 \pm .12 mm

2. Finish Fitting size 2nd side

490 \pm .12 \pm .12 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayjun 24/8/24

1. Supplied to (Customer Name)

Sri Beelaji, U.P

2. Dispatch Date

Reported By (Sign) & Date

Jayjun 24/8/24

1002 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC