



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12484	42/47.5
2.	Visual Inspection	OK - 6.0 mm (J4mic)	Dring No 982 AH
3.	Pellet Die No.	12899	UT-OK
4.	Hardened by	Lark Penney	Relief-OK
5.	Received by after hardening (Name)	Jayjir	(2-2) 5 11 mm
6.	Hardness achieved on 1 st side	50.1 - 50.2 HRc	Relief 6.5 5 mm
7.	Hardness achieved on 2 nd side	50.3 - 50.4 HRc	Center-OK
8.	Ovality after hardening 1 st side	(0.2) mm	Pop 355 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping 1.314"
10.	Outside Diameter	415 mm	Deep - 19.5 mm
11.	Inside Diameter	320 mm	Tapping 1.314"
12.	Width of die	126 mm	Holes - 8
Inspected By (Sign) & Date		Jayjir 23/8/24	
1.	Finish Fitting size 1 st side	381.1 ± .12 ± .12 mm	
2.	Finish Fitting size 2 nd side	381.1 ± .12 ± .12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayjir 23/8/24	
1.	Supplied to (Customer Name)	A.H. Miga Feed, Gujrat	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayjir 23/8/24	

Satyam
23/8/24

Reviewed by (Engineer-CNC)

Manager-CNC