



# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

## Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		12605	38640
2.	Visual Inspection		OK - 3.5 mm (Series)	Procs Dong No 335 A/B
3.	Pellet Die No.		12184	U7-OK
4.	Hardened by		Herb Panau	Relief - OK
5.	Received by after hardening (Name)		Jayju	(22) 3 8 mm
6.	Hardness achieved on 1 <sup>st</sup> side		50.1 - 50.2 HRC	3 2 mm
7.	Hardness achieved on 2 <sup>nd</sup> side		50.3 - 50.4 HRC	Counter - OK
8.	Ovality after hardening 1 <sup>st</sup> side		(0.1) mm	PCD - 454 mm
9.	Ovality after hardening 2 <sup>nd</sup> side		(0.1) mm	Tapping P.314"
10.	Outside Diameter		500 mm	Deep - 16.5 mm
11.	Inside Diameter		420 mm	Tapping HRC of
12.	Width of die		158 mm	Hely - 8
Inspected By (Sign) & Date		Jayju 22/8/24		
1.	Finish Fitting size 1 <sup>st</sup> side	489 ± .10 P.10 mm		
2.	Finish Fitting size 2 <sup>nd</sup> side	489 ± .11 P.12 mm		
3.	Finish size made by	_____		
Inspected By (Sign) & Date		Jayju 22/8/24		
1.	Supplied to (Customer Name)	Salonia Parts PB		
2.	Dispatch Date	_____		
Reported By (Sign) & Date		Jayju 22/8/24		

Sasouli  
22/8/24

Reviewed by (Engineer-CNC)

Manager-CNC