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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12531	4/150
2.	Visual Inspection	OK - 5.0 mm (SSeu)	Long to hard steel
3.	Pellet Die No.	12812	UT-etc
4.	Hardened by	hark Punny	Relief-etc
5.	Received by after hardening (Name)	Jayjir	(3-3) \approx 10 mm
6.	Hardness achieved on 1 st side	50.8 - 51.1 HRC	Relief 5.5 \approx 5 mm
7.	Hardness achieved on 2 nd side	50.9 - 51.3 HRC	Counter-OK
8.	Ovality after hardening 1 st side	(0.2) mm	R.D - 565 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18.5 mm
11.	Inside Diameter	520 mm	Tapping 10 cf
12.	Width of die	222 mm	tools - 12

Inspected By (Sign) & Date

Jayjir 20/8/24

1.	Finish Fitting size 1 st side	610 \pm .05 \pm .05 mm	
2.	Finish Fitting size 2 nd side	610 \pm .05 \pm .05 mm	
3.	Finish size made by	_____	

Inspected By (Sign) & Date

Jayjir 20/8/24

1.	Supplied to (Customer Name)	Bhorat Agrawal, Punjab	
2.	Dispatch Date	_____	

Reported By (Sign) & Date

Jayjir 20/8/24

Reviewed by (Engineer-CNC)

Manager-CNC