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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12523	36/55
2.	Visual Inspection	OK - 6.0 mm (85%W)	Relief 347 A10
3.	Pellet Die No.	12392	UT-OK
4.	Hardened by	hark pinner	Relief - OK
5.	Received by after hardening (Name)	Jayjir	(3-3) 2.25 mm
6.	Hardness achieved on 1 st side	51.1 - 51.4 HRc	Relief 6.5 1.9 mm
7.	Hardness achieved on 2 nd side	50.6 - 51.2 HRc	Counter - OK
8.	Ovality after hardening 1 st side	(0.5) mm	RD - 56.5 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping 120
10.	Outside Diameter	630 mm	Deep - 18.5 mm
11.	Inside Diameter	520 mm	Tapping 116 of
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Jayjir 26/8/24	
1.	Finish Fitting size 1 st side	621 7.12 7.12 mm Tapper 120	
2.	Finish Fitting size 2 nd side	621 7.12 7.12 mm Tapper 120	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayjir 26/8/24	
1.	Supplied to (Customer Name)	hazim feeds, Karnataka	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayjir 26/8/24	

Jayjir 26/8/24

Reviewed by (Engineer-CNC)

Manager-CNC