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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12471	40/48/55
2.	Visual Inspection	OK - 6.0 mm C.M. Jumbo	Revised Drawing No. 666A+B
3.	Pellet Die No.	12203	UT-OK
4.	Hardened by	Herk Penny	Relief-OK
5.	Received by after hardening (Name)	Jayju	7.15 mm
6.	Hardness achieved on 1 st side	50.7 - 51.0 HRC	7 mm
7.	Hardness achieved on 2 nd side	50.5 - 50.7 HRC	Center-OK
8.	Ovality after hardening 1 st side	(0.7) mm	PCD - 640 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M20
10.	Outside Diameter	710 mm	Deep - 18.5 mm
11.	Inside Diameter	600 mm	Tapping M10 of
12.	Width of die	222 mm	Key - 12

Inspected By (Sign) & Date

Jayju 13/8/24

1.	Finish Fitting size 1 st side	690 \pm .12 \pm .12 mm Tapper 12°	Final size check
2.	Finish Fitting size 2 nd side	690 \pm .12 \pm .12 mm Tapper 12°	by - Sandeep Singh
3.	Finish size made by		Heath-OK

Inspected By (Sign) & Date

Jayju 13/8/24

1.	Supplied to (Customer Name)	SKM Animal, Karnataka	
2.	Dispatch Date		

Reported By (Sign) & Date

Jayju 13/8/24

Signature
13/8/24

Reviewed by (Engineer-CNC)

Manager-CNC