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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12534	40/50
2.	Visual Inspection	ok - 3.0 mm (SSCW)	Damaged basket
3.	Pellet Die No.	12811	UT-OK
4.	Hardened by	Lark Permy	Relief - OK
5.	Received by after hardening (Name)	Jayfar	(33) 3 16 mm
6.	Hardness achieved on 1 st side	50.1 - 50.2 HRC	3 10 mm
7.	Hardness achieved on 2 nd side	49.4 - 49.5 HRC	Center - OK
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.6) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18.5 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	222 mm	Flats - 12
Inspected By (Sign) & Date		Jayfar 13/8/24	/
1.	Finish Fitting size 1 st side	610 ± 0.2 ± 0.03 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.05 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayfar 13/8/24	
1.	Supplied to (Customer Name)	Bm chavo Biso, Nepal	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayfar 13/8/24	

Jayfar
13/8/24

Reviewed by (Engineer-CNC)

Manager-CNC