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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12534	36/45
2.	Visual Inspection	OK - 3.0 mm (SSEW)	Ph10 Drg No 15430 AB
3.	Pellet Die No.	12403	UT-OK
4.	Hardened by	Lark Furnace	Relief - OK
5.	Received by after hardening (Name)	Jayjeer	(B-3) 315 mm
6.	Hardness achieved on 1 st side	48.2 - 48.4 HRC	Jayjeer
7.	Hardness achieved on 2 nd side	48.6 - 48.8 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 585 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	610 mm	Deep - 18.5 mm
11.	Inside Diameter	520 mm	Tapping No of
12.	Width of die	222 mm	Holes - 12

Inspected By (Sign) & Date

Jayjeer 13/8/24

1. Finish Fitting size 1st side

610 ± 0.03 ± 0.04 mm

2. Finish Fitting size 2nd side

610 ± 0.05 ± 0.05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayjeer 13/8/24

1. Supplied to (Customer Name)

OM Chavo Bisco Feeds, Nepal

2. Dispatch Date

Reported By (Sign) & Date

Jayjeer 13/8/24

Satya 13/8/24

Reviewed by (Engineer-CNC)

Manager-CNC